

Bulletin No.:	TSB-004-00	Description:	Wheel Nut/Bolt Torque
Model(s):	All	Group:	Publication Revisions
Date:	March 31, 2000	Reference:	1999 Service Manuals
VIN Range:	All	Prod. Dates:	All

Daewoo Motor America has revised the Lanos, Nubira and Leganza Wheel Nut/Bolt Torque Specification for both steel and alloy wheels.

- The Wheel Nut/Bolt Torque Specification for all Lanos and Nubira models has been increased from 66 lb. ft. (90 N•m) to 88 lb. ft. (120 N•m).
- The Wheel Nut/Bolt Torque Specification for all Leganza models has been increased from 72 lb. ft. (100 N•m) to 81 lb. ft. (110 N•m).

All vehicles returning to the Store/Independent Dealer for normal service or repair should have the wheels tightened to the new torque specification before returning the vehicle to the customer. Because tire rotation is included in every 6,000 mile service interval, no additional labor time is required.

Service Manual Revision

To ensure that the revised Wheel Nut/Bolt Torque Specifications are available for future reference in your 1999 Service Manuals, line out the existing printed specifications and write in the revised Wheel Nut/Bolt Torque Specifications on the following Service Manual pages:

1999 Lanos Service Manual:

Pages 2E-2, 2E-3, 3A-7, 3B-7

Change from 66 lb. ft. (90 N•m) to **88 lb. ft. (120 N•m)**

1999 Nubira Service Manual:

Pages 2E-2, 2E-3, 3A-7, 3B-8

Change from 66 lb. ft. (90 N•m) to **88 lb. ft. (120 N•m)**

1999 Leganza Service Manual:

Pages 2E-2, 2E-4, 3A-7, 3B-7

Change from 72 lb. ft. (100 N•m) to **81 lb. ft. (110 N•m)**

Questions regarding these specification changes should be referred to the Daewoo Technical Assistance Center, which can be contacted toll-free at (877) 362-1234, selection 1.

Circulate To:	<input checked="" type="checkbox"/> General Manager	<input checked="" type="checkbox"/> Technician(s)	<input checked="" type="checkbox"/> Body Shop Manager	<input type="checkbox"/>
	<input checked="" type="checkbox"/> Service Manager	<input checked="" type="checkbox"/> Service Advisor	<input checked="" type="checkbox"/> Parts Manager	<input type="checkbox"/>